



#### **POWERED BY:**



GENSET IMAGE IS FOR ILLUSTRATION PURPOSE ONLY

GENERATOR SET MODEL (GPD 450)				
OUTPUT RATINGS (1500 RPM @ 0.8 P.F)		PRIME		STANDBY
400 V, 50 Hz @ 50 °C AMBIENT		450 K\	Л	510 KVA
ENGINE / TECHNICAL DATA				
MAKE (ORIGIN)		Doosan (Korea)		
Model		P-180-LE		
GOVERNING TYPE		Μεςηνιζαι		
NUMBER OF CYLINDERS		10		
		V-Type		
Bore AND STROKE MM		128 6142		
DISPLACEMENT ( LITERS)		18.27		
		04		
COMBUSTION SYSTEM		DIRECT		
COMPRESSION RATIO		15:01		
<b>Π</b> ΟΤΛΤΙΟΝ		COUNTER CLOCK WISE		
		VIEWED FROM FLYWHEEL		
COOLING SYSTEM		WATER COOLED		
FREQUENCY AND ENGINE SPEED		50 HZ & 1500 RPM		
		PRIME		
GROSS ENGINE POWER KW		443		
FUEL CONSUMPTION	@ 100% LOA	d L/hr		86.4
	@ 75% LOAD L/HR			64.8
	@ 50% LOAD L/HR			43.2
LUBRICATION SYSTEM CAPACITY (LITERS		)		35
TOTAL COOLANT CAPACITY (LITERS)				21

DIMENSIONS AND WEIGHT				
Length (мм)	Width (мм)	Неіднт (мм)	Weight (Kg)	
1540	1388	1252	2425	

# GPD 450

#### 1. ENGINE

DOOSAN O4 STROKE HEAVY DUTY WITH HIGH PERFORMANCE INDUSTRIAL TYPE DIESEL ENGINE.

#### 2. COOLING SYSTEM

THE ENGINE COOLING SYSTEM IS A FRESH WATER FORCED CIRCULATION TYPE & CONSISTS OF:

- A RADIATOR WITH MECHANICAL FAN SUITABLE FOR OPERATION IN A TEMPERATURE OF 50  $^{\circ}$ C.
- A THERMOSTAT FOR AUTOMATIC CONTROL OF WATER COOLANT TEMPERATURE.
- $\Lambda$  cooling water pump.

#### 3. LUBRICATION OIL SYSTEM

- LUBRICATING OIL GEAR PUMP & SUMP WITH DRAIN VALVE FOR PRESSURE LUBRICATION.
- SPIN ON FULL FILTER & CARTRIDGE OIL FILTER.
- OIL COOLER.
- MANUAL PUMP FOR EMPTYING THE SUMP.
- LUBE OIL HEATERS.
- GEARED FUEL PUMP.
- SPIN & CARTRIDGE FUEL FILTER.
- FUEL INJECTION PUMP WITH MECHANICAL SPEED REGULATOR.

4. COMBUSTION AIR SUPPLY SYSTEM

DRY AIR FILTER WITH CLOGGING INDICATOR.

#### 5. EXHAUST SYSTEM

WATER COOLED FLANGED EXHAUST MANIFOLD SYSTEM WITH INDUSTRIAL TYPE EXHAUST SILENCER FOR REMOTE MOUNTING. EXPANSION GASKET FITTED ON OUTLET WITH S.S INSULATED PIPES TO AVOID ANY CONTACT WITH HOT AREAS.

#### 6. STARTING SYSTEM

ELECTRIC STARTER WITH BATTERY CHARGER ALTERNATOR COMPLETE WITH AUTOMATIC VOLTAGE REGULATOR, 24 V LEAD ACID STARTER BATTERIES.

- 7. ELECTRICAL EQUIPMENT FOR AUTOMATIC OPERATION
  - MINIMUM OIL PRESSURE CONTACT.
  - EXCESSIVE WATER TEMPERATURE CONTACT.
  - COOLANT WATER PREHEAT WITH THERMOSTATIC CONTROL.

#### 8. COUPLING

The generator set (engine & alternator) is directly coupled on a welded steel MS Girder platform by means of an SAE flange. There are a series of Rubber Absorption Dampers installed between the generator set and the frame to absorb any vibrations the generator set might produce.

#### 9. FUEL SYSTEM

The base frame will have a built-in fuel tank with a minimum capacity of 900 liters or 10 hours on full load.

(CONT.)

ALTERNATOR / TECHNICAL DATA		
Make (origin)	MARELLI (ΜΛΙΛΥΞΙΛ)	
Model	MJB-355-SA4	
Power Factor	0.8	
FREQUENCY (Hz)	50	
INGRESS PROTECTION	IP 23	
INSULATION CLASS	н	
RATED SPEED (RPM)	1500	
VOLTAGE REGULATION (STEADY)	Auto (with accuracy of $\pm$ 0.5 %)	
Exciting Mode	BRUSHLESS (SELF EXCITATION)	
Phase and Threads	03 PHASE AND 04 WIRES	
OVERLOAD	10% FOR 1 HOUR EVERY 12 HOURS	
WINDING PITCH (# OF LEADS)	2/3 (12)	
Coupling	FLEXIBLE DISC	
Sensors	WINDING TEMPERATURE SENSORS	
TOTAL HARMONIC CONTENT	< 2% - AT NO LOAD	
AVR MODEL (CODE)	Млкк V (М16Fл655л)	
STANDARDS IEC 60034-1; CEI 2	IEC 60034-1; CEI 2-3; BS 4999-5000; NEMA MG 1.22	

# **RATINGS DEFINITION**

## PRIME POWER:

POWER AVAILABLE AT VARIABLE LOAD IN LIEU OF MAIN POWER NETWORK. AN OVERLOAD OF 10% IS PERMITTED FOR ONE HOUR IN EVERY TWELVE HOURS OF OPERATION.

## STANDBY POWER:

POWER AVAILABLE AT VARIABLE LOAD IN THE EVENT OF A MAIN POWER NETWORK FAILURE.NO OVERLOAD IS PERMITTED.

THESE RATINGS ARE APPLICABLE FOR SUPPLY CONTINUOUS ELECTRICAL POWER (AT VARIABLE LOAD) IN THE EVENT OF A UTILITY POWER FAILURE. NO OVERLOAD IS PERMITTED ON THESE RATINGS

# STANDARD REFERENCE CONDITIONS

OUTPUT RATINGS ARE PRESENTED AT 30°C AIR INLET TEMPERATURE, BAROMETRIC PRESSURE 100 KPA, RELATIVE HUMIDITY 30%. THIS GENERATING SET IS DESIGNED TO OPERATE AT HIGH AMBIENT TEMPERATURES (UP TO 55°C), HUMIDITY (UP TO 99%) AND HIGHER ALTITUDES. DE-RATION MAY APPLY, PLEASE CONSULT YOUR DEALER FOR SPECIFIC SITE RATINGS AND SMOOTH OPERATION.

# **AVAILABLE OPTIONS & ACCESSORIES**

WE OFFER A RANGE OF OPTIONAL FEATURES AND ACCESSORIES TO TAILOR OUR GENERATING SETS TO MEET YOUR POWER NEEDS.

Sound / Weather Proof Canopy	ATS / AMF PANELS		
SYNCHRONIZING PANELS	WATER FUEL SEPARATOR		
ADDITIONAL PROTECTION ALARMS AND SHUTDOWNS			
WATER JACKET HEATER	Cabling and Ducting		
REMOTE MONITORING SYSTEM	EARTHING SYSTEM		

## THE RECOGNIZE BRAND OF



10. GENERATOR CONTI			
Млке	DEEP SEA		
Model	DSE-7320		
THE MAIN CONTROL PAN	EL CABINET PROVIDES AN		
AUTOMATIC CONTROL FOR	THE STARTING OF THE		
GENERATOR SET WHEN A	MAINS FAILURE OCCURS.		
THE DSE- 7320 IS A	N AUTO START CONTROL		
MODULE FOR SINGLE G	ENSET APPLICATIONS. IT		
INCLUDES A BACKLIT LCD	DISPLAY WHICH CLEARLY		
SHOWS THE STATUS OF TH	IE ENGINE ALL THE TIMES,		
THIS MODULE CAN EITHER	BE PROGRAMMED USING		
THE FRONT PANEL OR			
CONFIGURATION SUITE PC	SOFTWARE. THE CABINET		
CIRCUIT BREAKER(S)			
	15		
	R		
	ressone		
	1		
	-		
	GAUGE		
RPM METER			
EMERGENCY STOP PUS	H BUTTON		
<ul> <li>Selectors</li> </ul>			
TO SELECT THE GENER	RATOR'S OPERATING MODE		
"OFF-AUTOMATIC -MAN	NUAL AND TEST"		
TO SWITCH THE GENE	RATOR TO TEST POSITION:		
"ON-OFF"			
PUSHBUTTONS			
EMERGENCY SHUTDOW	IN RED BUTTON		
FAILURE TO START			
LOW LUBRICATING OIL F	PRESSURE		
UNDER/OVER VOLTAGE			
<ul> <li>Over frequency</li> </ul>			
<ul> <li>Нідн сооlлит темрег</li> </ul>	RATURE SWITCH		
Over CRANK			
GENERATOR OVER LOAD	<b>1</b>		
FAIL TO START / OVER	CRANK		
ARE SIMULATED. THE GENERATOR AND ITS SYSTEM			
ARE CHECKED REFORE DISPA			

#### 12. DOCUMENTATION

ONE SET OF COMPLETE SPARE PARTS LIST, ENGINE & ALTERNATOR MAINTENANCE MANUAL.

ONE SET OF ENGINE OPERATION MANUAL AND PART CATALOGUE.